



BOSCH

Professional HEAVY DUTY GAS 18V-10 L

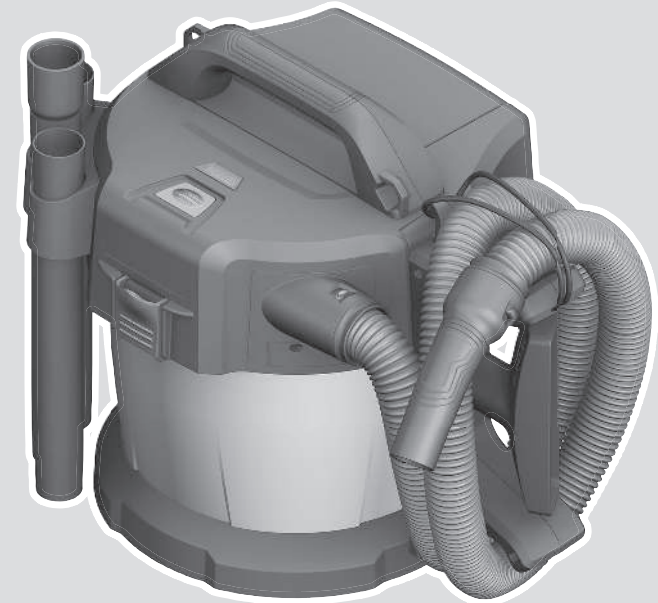
Robert Bosch Power Tools GmbH
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GERMANY

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en Original instructions

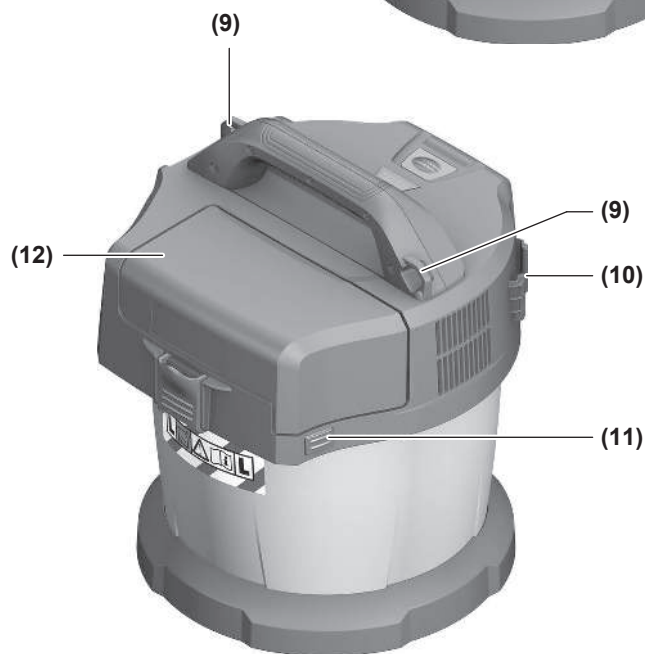
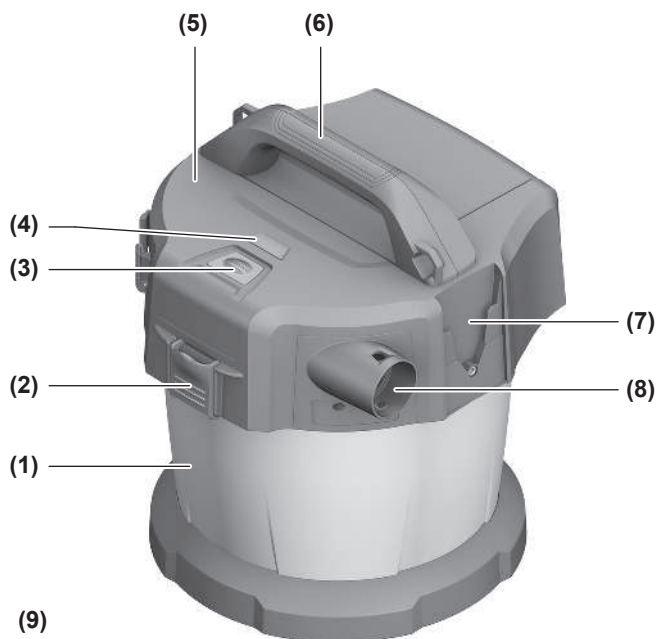


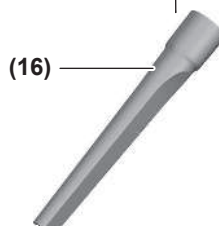
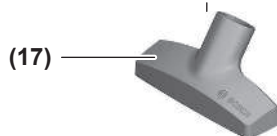
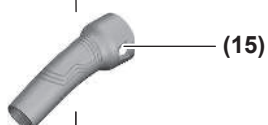
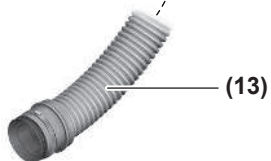
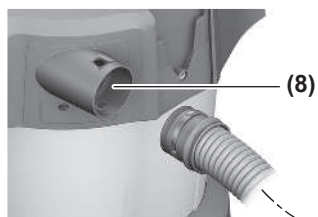


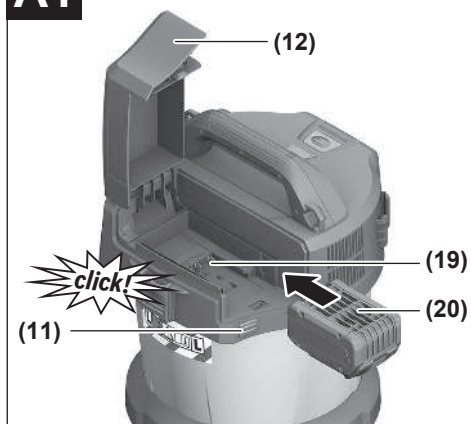
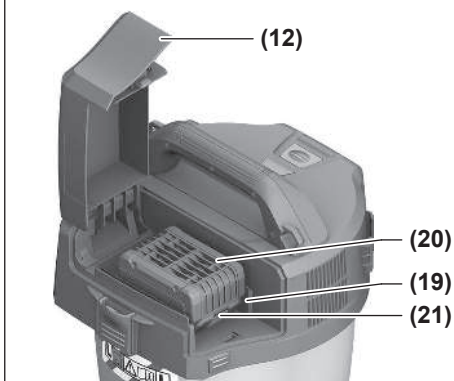
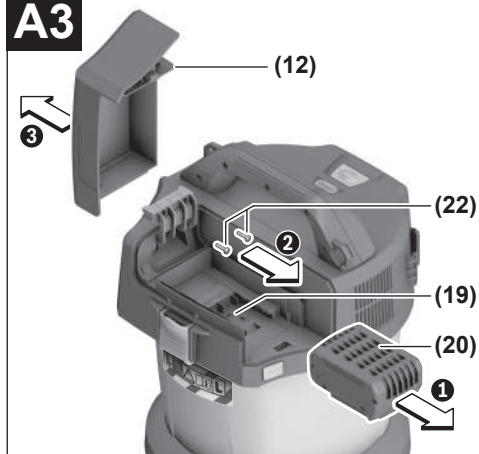
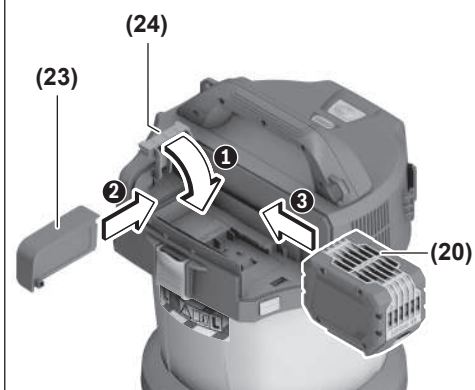
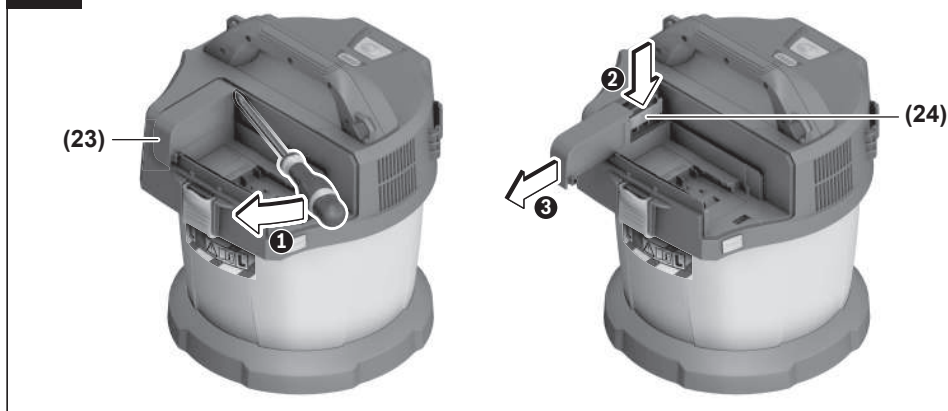
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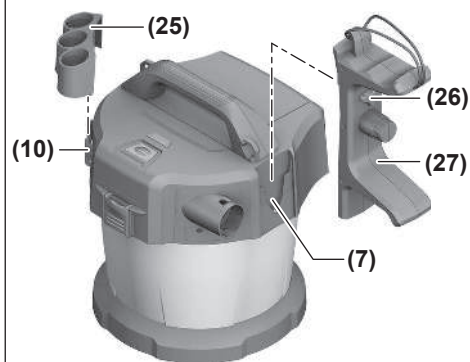
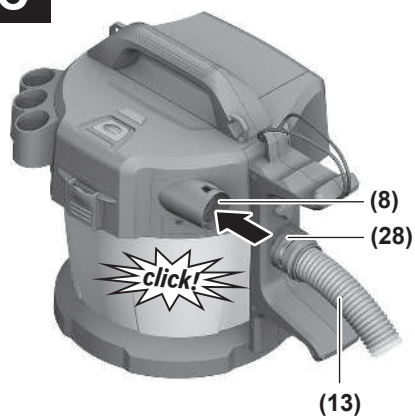
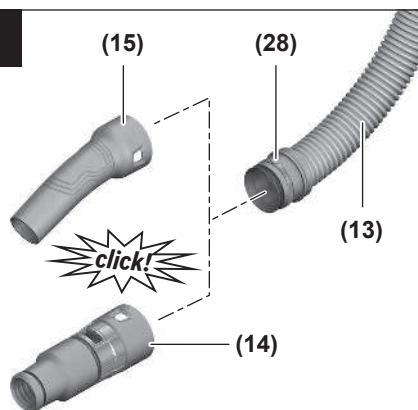
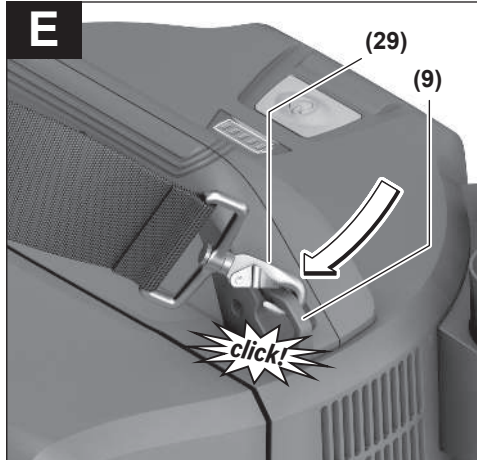
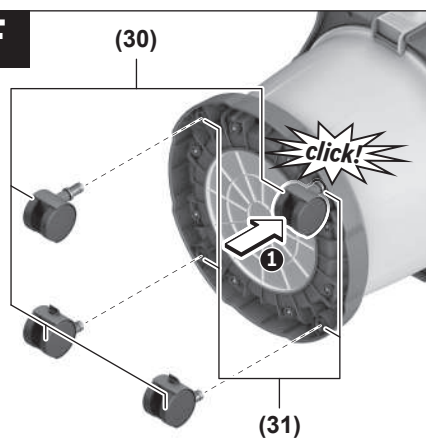
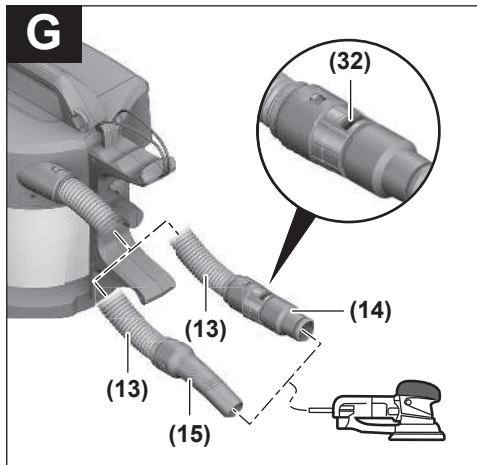


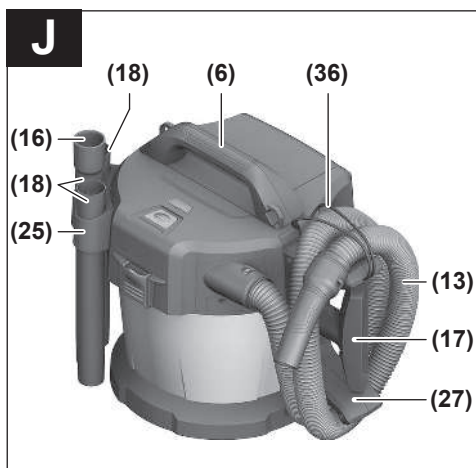
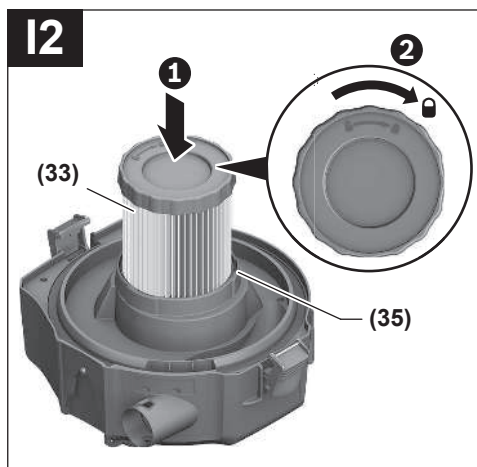
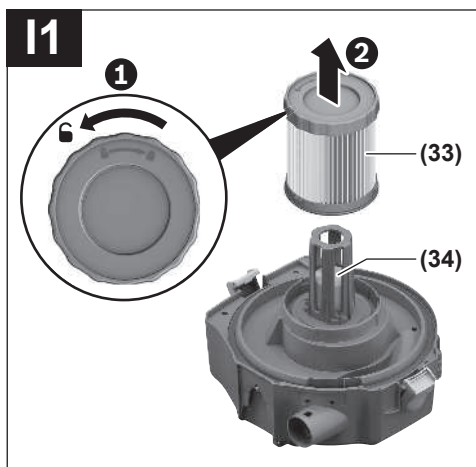
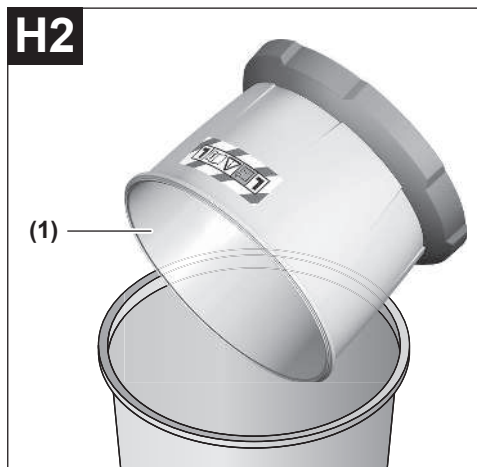
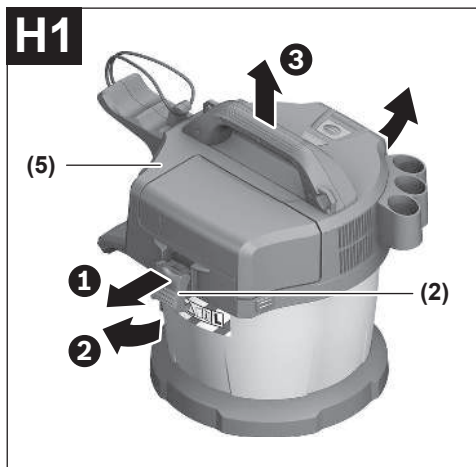
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A1**A2****A3****A4****A5**

B**C****D****E****F****G**



English

Safety instructions for dust extractors



Read all the safety information and instructions. Failure to observe the safety information and follow instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

- ▶ **This dust extractor is not intended for use by children or persons with physical, sensory or mental impairments.** It should not be used by persons who have insufficient experience and knowledge. Otherwise, there is a risk of operating errors and injuries.
- ▶ **Supervise children.** This will ensure that children do not play with the dust extractor.
- ▶ **Comply with all safety provisions for the substances being extracted.**
- ▶ **Do not vacuum beech or oak wood dust or asbestos.** Only vacuum rock dust in conjunction with dust extraction systems, which have been explicitly approved for use with GAS 18V-10 L by Bosch. These substances are classified as carcinogenic.
- ▶ **Only vacuum rock dust with the power tool and dust extraction system combination explicitly identified, for which it has been proven that the legal thresholds are not exceeded.** You can find the evidence at www.bosch-professional.com/dust/.

⚠ WARNING Only use the dust extractor if you have been adequately informed about the use of the equipment, the substances to be vacuumed and how to dispose of these safely. Thorough instruction on how to use the equipment prevents accidental misuse and injuries.

⚠ WARNING The dust extractor is suitable for vacuuming dry substances, and can also be used to vacuum liquids when taking appropriate measures. The penetration of liquids increases the risk of an electric shock.

- ▶ **Do not use the dust extractor to vacuum combustible or explosive liquids, such as petrol, oil, alcohol or solvents. Do not vacuum hot, burning or explosive dust. Do not operate the dust extractor in areas subject to explosion hazards.** Dust, vapours and liquids can ignite or explode.

⚠ WARNING If you notice a foam or water leak, switch off the dust extractor immediately and empty the container. Otherwise, the dust extractor can become damaged.

- ▶ **NOTE: The dust extractor must only be stored indoors.**
- ▶ **NOTE: Clean the float regularly and check whether it is damaged.** Otherwise, the equipment may not function properly.

- ▶ **Ensure that the workplace is well ventilated.**
- ▶ **The dust extractor should be repaired exclusively by a qualified professional using only genuine spare parts.** This will ensure that the safety of the dust extractor is maintained.

⚠ WARNING The dust extractor contains dust particles that pose a risk to health. Emptying and maintenance procedures, including the disposal of dust containers, should only be carried out by professionals. Suitable protective equipment is required. Do not operate the dust extractor unless the complete filter system is correctly inserted. Otherwise, you are putting your health at risk.

- ▶ **Before using the equipment for the first time, check that the vacuum hose is in perfect condition. Leave the vacuum hose fitted to the dust extractor while doing this so that no dust escapes accidentally.** Otherwise, you may end up inhaling dust particles.
- ▶ **Do not clean the dust extractor by spraying a jet of water directly at it.** Water entering the top of the dust extractor will increase the risk of electric shock.
- ▶ **Do not modify or open the battery.** There is a risk of short-circuiting.
- ▶ **In case of damage and improper use of the battery, vapours may be emitted. The battery can set alight or explode.** Ensure the area is well ventilated and seek medical attention should you experience any adverse effects. The vapours may irritate the respiratory system.
- ▶ **If used incorrectly or if the battery is damaged, flammable liquid may be ejected from the battery. Contact with this liquid should be avoided. If contact accidentally occurs, rinse off with water. If the liquid comes into contact with your eyes, seek additional medical attention.** Liquid ejected from the battery may cause irritation or burns.
- ▶ **The battery can be damaged by pointed objects such as nails or screwdrivers or by force applied externally.** An internal short circuit may occur, causing the battery to burn, smoke, explode or overheat.
- ▶ **When the battery is not in use, keep it away from paper clips, coins, keys, nails, screws or other small metal objects that could make a connection from one terminal to another.** A short circuit between the battery terminals may cause burns or a fire.
- ▶ **Only use the battery in the manufacturer's products.** This is the only way in which you can protect the battery against dangerous overload.
- ▶ **Only charge the batteries using chargers recommended by the manufacturer.** A charger that is suitable for one type of battery may pose a fire risk when used with a different battery.



max. 50°C



Protect the rechargeable battery against heat, e.g. including prolonged sun exposure, fire, water, and moisture. There is a risk of explosion and short circuit.

- ▶ **Do not work with the dust extractor if you are carrying it by the strap.** You could get caught in the carrying strap and fall while vacuuming.
- ▶ **Use the carrying strap only in conjunction with the dust extractor.**

Symbols

The following symbols may provide you with important information pertaining to the use of your dust extractor. Please take note of these symbols and their meaning. Correctly interpreting the symbols will help you to operate the dust extractor more effectively and safely.

Symbols and their meaning



WARNING! Read all the safety and general instructions. Failure to observe the safety and general instructions may result in electric shock, fire and/or serious injury.



Dust extractor from dust class L in accordance with IEC/EN 60335-2-69 for the **dry extraction** of harmful dusts with an exposure limit of $> 1 \text{ mg/m}^3$



WARNING! The dust extractor contains dust particles that pose a risk to health. Emptying and maintenance procedures, including the disposal of dust containers, should only be carried out by professionals. Suitable protective equipment is required. Do not operate the dust extractor unless the complete filter system is correctly inserted. Otherwise, you are putting your health at risk.

Product Description and Specifications

Please observe the illustrations at the beginning of this operating manual.

Intended Use

The dust extractor is intended for collecting, vacuuming, conveying and separating non-flammable dry dusts, non-flammable liquids and a water-air mixture. The dust extraction capability of the dust extractor has been tested and corresponds to dust class L. It is suitable for the increased demands in professional use, e.g. in trade, industry and workshops.

Dust extractors from dust class L in accordance with IEC/EN 60335-2-69 may only be used to vacuum and extract harmful dust with an exposure limit of $> 1 \text{ mg/m}^3$.

Only use the dust extractor if you can fully evaluate all functions and carry them out without restrictions, or if you have received corresponding instructions.

Rotational Airflow

The bagless filter system removes the need to use dust bags. Dirt is collected on the inside wall of the container.

Product Features

The numbering of the product features refers to the representation of the dust extractor on the graphic pages.

- (1) Container
- (2) Catch for top part of dust extractor
- (3) On/off button
- (4) Battery charge indicator
- (5) Top part of dust extractor
- (6) Carrying handle
- (7) Adapter for vacuum hose/floor nozzle bracket
- (8) Hose adapter
- (9) Fastening eyes
- (10) Adapter for suction tube/crevice nozzle bracket
- (11) Battery compartment cover release button
- (12) Battery compartment cover
- (13) Vacuum hose
- (14) Dust extraction adapter
- (15) Curved nozzle
- (16) Crevice nozzle
- (17) Floor nozzle
- (18) Suction tube
- (19) Battery bay
- (20) Rechargeable battery^{a)}
- (21) Battery release button^{a)}
- (22) Fastening screws
- (23) Screen
- (24) Bracket for battery compartment cover
- (25) Bracket for suction tube and crevice nozzle
- (26) Fixing bolt for bracket (27)
- (27) Bracket for vacuum hose and floor nozzle
- (28) Snap fastener
- (29) Carrying strap^{a)}
- (30) Castor^{a)}
- (31) Castor adapter
- (32) False air intake
- (33) Filter
- (34) Float
- (35) Filter holder
- (36) Retaining strap of the vacuum hose

a) **This accessory is not part of the standard scope of delivery.**

Technical data

Cordless wet/dry dust extractor	GAS 18V-10 L
Article number	3 601 JC6 3..

Cordless wet/dry dust extractor		GAS 18V-10 L
Voltage	V	18
Rated power input	W	260
Container volume (gross)	l	10
Net volume (liquid)	l	6
Vacuum pressure ^{A)}		
– Dust extractor ^{B)}	hPa	90
– Turbine	hPa	115
Flow rate ^{A)}		
– Dust extractor ^{B)}	l/s	24
	m³/h	86
– Turbine	l/s	34
	m³/h	122
Operating time per battery charge	min/Ah	4
Dust class		L
Weight ^{C)}	kg	3.5
Protection rating		IPX4
Recommended ambient temperature during charging	°C	0 to +35
Permitted ambient temperature during operation ^{D)} and during storage	°C	–20 to +50
Compatible rechargeable batteries		GBA18V... GBA 18V... ProCORE18V... CORE18V...
Recommended chargers		GAL18... GAL 18... GAL 36... GAL12V/18... GAL 12V/18... GAX 18... EXAL18...

A) Measured at 20–25 °C with rechargeable battery **GBA 18V 6.3Ah**

B) Measured with vacuum hose (13) and curved nozzle (15)

C) Without rechargeable battery (you can find the battery weight at www.bosch-professional.com)

D) Limited performance at temperatures < 0 °C

Values can vary depending on the product, scope of application and environmental conditions. To find out more, visit www.bosch-professional.com/wac.

Noise/Vibration Information

Noise emission values determined according to **EN 60335-2-69**.

Typically the A-weighted sound pressure level of the dust extractor is **79 dB(A)**. Uncertainty K = **2 dB**. The noise level when working can exceed the volume stated. **Wear hearing protection!**

Vibration values a_h (continuous vibrations), p_f (repeated shock vibrations) and uncertainty K determined according to **EN 60335-2-69**:

$a_h = 0.1 \text{ m/s}^2$ ($K = 0.1 \text{ m/s}^2$), $p_f = 2 \text{ m/s}^2$ ($K = 1 \text{ m/s}^2$)

Rechargeable battery

Bosch sells some cordless dust extractors without a rechargeable battery. You can tell whether a rechargeable battery is included with the dust extractor by looking at the packaging.

Charging the battery

► **Use only the chargers listed in the technical data.** Only these chargers are matched to the lithium-ion battery of your dust extractor.

Note: Lithium-ion rechargeable batteries are supplied partially charged according to international transport regulations. To ensure full rechargeable battery capacity, fully charge the rechargeable battery before using your tool for the first time.

Inserting and Removing the Battery (see figures A1–A2)

- **Do not use force to insert the battery.** The battery is designed in such a way that it can only be inserted into the product when it is in the right position.
- Keep the battery compartment and the battery bay clean and dry at all times to ensure good, safe operation.
 - Press the release button (11) to open the battery compartment cover (12).
 - Slide the battery (20) into the battery bay (19) until it audibly clicks into place.
 - To remove the battery (20), press the release button (21) on the battery and pull it out of the battery bay (19).
 - Close the battery compartment cover (12).

Changing the Battery Compartment Cover (see figures A3–A5)

If you wish to use a ProCORE18V 12Ah battery, the battery compartment cover (12) can then no longer be closed. In this case, the battery compartment cover (12) can be replaced with a screen (23) designed for this purpose.

In damp or wet conditions, the dust extractor may only be used with the battery compartment cover closed.

Removing the Battery Compartment Cover (see figure A3)

Remove the battery (20) from the battery bay (19).

Remove the two fastening screws (22) (ST4×12) with a cross-headed screwdriver PH1 and take off the battery compartment cover (12).

Inserting the Screen (see figure A4)

Press the battery compartment cover bracket (24) downwards and slide on the screen (23).

Removing the Screen (see figure A5)

Apply a slot screwdriver, push the screen (23) a little way towards the rear and remove the screen. When doing so, press the battery compartment cover bracket (24) downwards.

Battery Charge Indicator

When the rechargeable battery is inserted, you can see the state of charge of the battery on the battery charge indicator (4) on the dust extractor. When the rechargeable battery is removed, you can see this on the battery itself.

Battery Charge Indicator on the Dust Extractor

After the dust extractor is switched on, the five green LEDs of the battery charge indicator (4) will light up individually one after another in ascending and descending order. Then the LEDs will indicate the state of charge of the battery (20).

Battery Charge Indicator on the Rechargeable Battery

If the rechargeable battery is removed from dust extractor, its state of charge may be indicated by the green LEDs of the battery charge indicator on the battery.

Press the button for the battery charge indicator  or  to show the state of charge.

If no LED lights up after pressing the button for the battery charge indicator, then the battery is defective and must be replaced.

Note: Not all battery types have a battery charge indicator.

Rechargeable battery type GBA 18V... | GBA18V...



LED	Capacity
3 × continuous green light	60–100 %
2 × continuous green light	30–60 %
1 × continuous green light	5–30 %
1 × flashing green light	0–5 %

Battery model ProCORE18V... | CORE18V...



LED	Capacity
5 × continuous green light	80–100 %
4 × continuous green light	60–80 %
3 × continuous green light	40–60 %
2 × continuous green light	20–40 %
1 × continuous green light	5–20 %
1 × flashing green light	0–5 %

Recommendations for Optimal Handling of the Battery

Protect the battery against moisture and water.

Only store the battery within a temperature range of –20 to 50 °C. Do not leave the battery in your car in the summer, for example.

Occasionally clean the ventilation slots on the battery using a soft brush that is clean and dry.

A significantly reduced operating time after charging indicates that the battery has deteriorated and must be replaced. Follow the instructions on correct disposal.

Assembly

► **Remove the battery before cleaning or performing maintenance on the dust extractor, making tool adjustments, changing accessories or placing the dust extractor in storage.** This safety measure prevents the dust extractor from being started accidentally.

Fitting the Brackets for Extractor Accessories (see figure B)

- Slide the bracket (25) for the suction tube and crevice nozzle firmly into the adapter (10) provided for it from above until it clicks into place.
- Slide the bracket (27) for the vacuum hose and floor nozzle firmly into the adapter (7) provided for it from above and tighten the fixing bolts (26).

Fitting the vacuum hose (see figure C)

- Insert the vacuum hose (13) into the hose adapter (8) until both snap fasteners (28) of the vacuum hose click into place.

Note: The friction generated by the dust in the vacuum hose and accessory during extraction causes an electrostatic charge that the user may experience as static discharge (depending on environmental factors and their physiological state).

Fitting the Vacuuming Accessories

The vacuum hose (13) is equipped with a clip system which can be used to connect vacuuming accessories (dust extraction adapter (14), curved nozzle (15)).

Fitting the extraction adapter or curved nozzle (see figure D)

Fit the extraction adapter (14) or the curved nozzle (15) to the vacuum hose (13) until the two snap fasteners (28) on the vacuum hose audibly click into place.

To remove the adapter, press the snap fasteners (28) inwards and pull apart the components.

Fitting the Nozzles and Tubes

- If required, place the suction tubes (18) firmly inside one another and then attach them firmly to the curved nozzle (15).
- Attach the floor nozzle (17) or the crevice nozzle (16) firmly to the suction tube (18) or the curved nozzle (15).

Attaching the carrying strap (see figure E)

- ▶ **The carrying strap is only intended for carrying and attaching the dust extractor!**

Click the snap hooks of the carrying strap (29) into the fastening eyes (9) of the dust extractor.

Fitting the Rollers (see figure F)

Insert the 4 fastening pins on the rollers (30) into the roller adapters (31) until they audibly click into place.

Other rollers can also be used as per the EN 12529 standard (11 mm fastening pin diameter).

- ▶ **Check the functionality of the roller brakes before using the dust extractor.**

Operation

- ▶ **Remove the battery before cleaning or performing maintenance on the dust extractor, making tool adjustments, changing accessories or placing the dust extractor in storage.** This safety measure prevents the dust extractor from being started accidentally.
- ▶ **Ensure that the work area is clean and tidy to minimise the risk of tripping.**

Starting Operation

- ▶ **The dust extractor must not be used without a filter.**
- ▶ **Do not use damaged filters (e.g. no cracks, small holes, etc.). Replace any damaged filters immediately.**
- ▶ **Before extraction, ensure that the filter unit is securely fitted.**
- ▶ **Before extraction, ensure that the battery compartment cover is securely closed.**
- ▶ **Please inform yourself about the applicable regulations/laws on how to handle harmful types of dust in your country.**
- ▶ **Only vacuum rock dust with the power tool and dust extraction system combination explicitly identified, for which it has been proven that the legal thresholds are not exceeded.** You can find the evidence at www.bosch-professional.com/dust/.

The dust extractor must categorically not be used in potentially explosive areas.

To ensure optimum suction power, you must always fully unwind the vacuum hose (13) from the vacuum hose bracket (27).

Switching On and Off

To **switch on** the dust extractor, briefly press the on/off button (3).

To **switch off** the dust extractor, press the on/off button (3) again.

For safety reasons, the dust extractor does not switch on if the on/off button (3) is held down for longer than five seconds.

Dry Vacuuming

Extracting dust that accumulates from working power tools (see figure G)

- ▶ **There must be a sufficient air exchange rate in the room when the exhaust air comes back into the room. Be aware of the corresponding national regulations.**

- Fit the dust extraction adapter (14) or the curved nozzle (15) (see "Fitting the extraction adapter or curved nozzle (see figure D)", page 11).
- Insert the extraction adapter (14) or the curved nozzle (15) into the power tool's dust extraction outlet.

Only when using the dust extraction adapter (14):

Note: When working with power tools that have a low air feed into the vacuum hose (e.g. jigsaws, sanders, etc.), the false air intake (32) of the dust extraction adapter (14) must be opened. This will improve the total output of the dust extractor and the power tool. To do this, turn the ring above the false air intake (32) until the opening is at its maximum size.

Wet Vacuuming

- ▶ **Do not use the dust extractor to vacuum combustible or explosive liquids, such as petrol, oil, alcohol or solvents. Do not vacuum hot, burning or explosive dust. Do not operate the dust extractor in areas subject to explosion hazards.** Dust, vapours and liquids can ignite or explode.

Before wet vacuuming:

- Empty the container (1).
- Clean the filter (33) and fit it back into the dust extractor (see "Cleaning/replacing filters (see figures I1–I2)", page 13).

The dust extractor is equipped with a float (34). Extraction is stopped when the maximum filling level is reached.

After wet vacuuming, always:

- Empty the container (1).
- Empty the water from the filter (33).

To prevent mould growth after wet vacuuming:

- Remove the dust extractor lid (5) and leave it to dry thoroughly.
- Remove the filter (33) and also leave this to dry thoroughly (see "Cleaning/replacing filters (see figures I1–I2)", page 13).

Maintenance and Servicing

Maintenance and Cleaning

- ▶ **Remove the battery before cleaning or performing maintenance on the dust extractor, making tool adjustments, changing accessories or placing the dust extractor in storage.** This safety measure prevents the dust extractor from being started accidentally.

- ▶ **To ensure safe and efficient operation, always keep the dust extractor and the ventilation slots clean.**
- ▶ **Wear a dust mask when servicing and cleaning the dust extractor.**

Clean the housing of the dust extractor occasionally with a damp cloth.

Clean dirty charging pins using a dry cloth.

- ▶ **Do not use compressed air to clean the dust extractor.**

The filter or other components may become damaged.

At least once a year a technical inspection of the dust extractor must be carried out by the manufacturer or someone who has been trained (e.g. to check for filter damage, to check that the dust extractor is tight and that the control unit is in perfect working order).

Cleaning and maintenance after extracting hazardous substances

- All parts that may have come into contact with the hazardous substances must be considered contaminated.
- Vacuum, wipe down and seal the outside of the dust extractor thoroughly before removing it from the area containing the hazardous substances.
- Only clean, dismantle and perform maintenance on the dust extractor if this can be done without endangering yourself or other persons. Wear personal protective equipment for cleaning and maintenance tasks. Undertake the work in a well ventilated room.
- First clean the outside of the dust extractor before dismantling it.
- All parts of the dust extractor that cannot be adequately cleaned must be disposed of in impermeable bags. Please observe the applicable regulations for the disposal of such waste.
- Clean the maintenance area after completing the work.

Cleaning the container (see figures H1–H2)

Clean the container (1) after each use in order to ensure that the dust extractor continues to perform optimally.

- Open the catches (2) and remove the dust extractor lid (5).
- Shake out the container (1) over a suitable waste bin.
- If necessary, clean the container with a damp cloth. Clean the filter if required (see "Cleaning/replacing filters (see figures I1–I2)", page 13).
- Replace the dust extractor lid (5) and close the catches (2).

Cleaning/replacing filters (see figures I1–I2)

Suction power is dependent on the condition of the filter. Therefore, the filter should be cleaned regularly.

Replace any damaged filters immediately.

- Open the catches (2) and remove the dust extractor lid (5).
- Turn the filter (33) as far as it will go in the direction of rotation 6 and remove it from the filter bracket (35).
- If the filter is dry:
Tap the filter (33) on the side of a suitable waste bin.

When doing so, ensure that you do not damage the flaps on the filter.

To achieve maximum suction power, brush down the flaps of the filter using a soft brush.

or

If the filter is wet:

Rinse the filter (33) under running water and then leave it to dry thoroughly.

or

Replace the filter (33) if it is damaged.

- Position the filter (33) over the filter bracket (35) and turn it as far as it will go in the direction of rotation 6.
- Replace the dust extractor lid (5) and close the catches (2).
Make sure that the catches engage firmly.

Faults

If the suction power is insufficient, check:

- Is the container (1) full?
▷ (see "Cleaning the container (see figures H1–H2)", page 13).
- Is the filter (33) clogged with dust?
▷ (see "Cleaning/replacing filters (see figures I1–I2)", page 13).
- Is the battery capacity too weak?
▷ Charge the rechargeable battery.

Regularly emptying the container (1) and cleaning the filter (33) will ensure optimum suction power.

If sufficient suction power is not achieved after following these steps, please contact a **Bosch**-after-sales service centre.

Storage (see figure J)

- Insert the suction tubes (18) into the brackets (25).
- Insert the crevice nozzle (16) into a suction tube (18).
- Insert the floor nozzle (17) into the bracket (27).
- Wind the vacuum hose (13) around the bracket (27) from below and fasten the retaining strap (36).
- Only ever carry the dust extractor by the carrying handle (6) or by the carrying strap (if present).
- Store the dust extractor in a dry room and secure it so that it cannot be used by unauthorised persons.

After-Sales Service and Application Service



<https://www.bosch-pt.com/serviceaddresses>

Great Britain

Tel. Service: (0344) 7360109

GB Importer:

Robert Bosch Ltd.
Broadwater Park
North Orbital Road
Uxbridge
UB9 5HJ

Malaysia

Tel.: (03) 79663194

In all correspondence and spare parts orders, please always include the 10-digit article number given on the nameplate of the product.

Disposal

Dust extractors, batteries, accessories and packaging should be sorted for environmentally friendly recycling.



Do not dispose of dust extractors or battery packs/batteries with household waste.

Only for EU countries and United Kingdom:

Electrical and electronic equipment or used batteries that are no longer suitable for use must be collected separately and disposed of in an environmentally friendly manner. Use the designated collection systems. Incorrect disposal may cause harmful effects on the environment and human health, due to the potential presence of hazardous substances.

Manufacturer's warranty



<https://www.bosch-pt.com/guarantee/202601>



2 608 000 660



1 600 A01 U4W



1 600 A01 T49



2 608 000 585



2 608 000 659



2 608 000 661



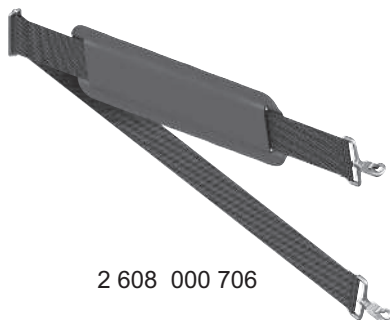
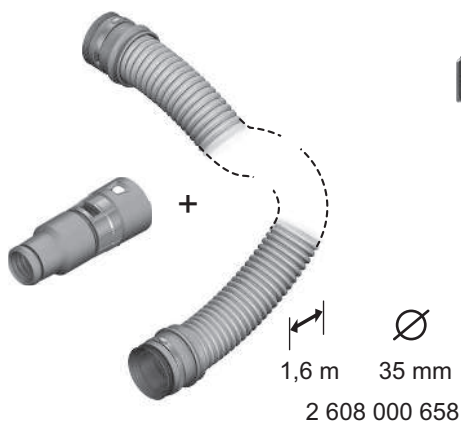
2 608 000 707



2 608 000 662



2 608 000 663



2 608 000 706

Servicekontakte
Service Contacts
Contacts de Service
Contactos de Servicio
Контакты сервисных центров



<https://www.bosch-pt.com/serviceaddresses>

Garantiebedingungen
Guarantee Conditions
Conditions de Garantie
Condiciones de Garantía
Условия гарантии



<https://www.bosch-pt.com/guarantee/202601>